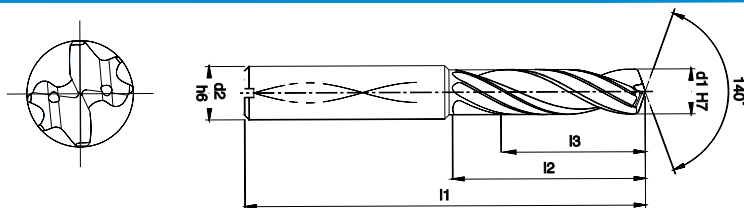


VHM-Bohrreibahle



=2BR3



=2BR3IK

2BR3
2BR3IK
2BR5IK

3xd
mit IK
ohne IK

5xd
mit IK

bohren und reiben
in einem
Arbeitsgang

Abmessungen					WG
d1 (±0,003)	d2	l1	l2	l3	
5,00-6,01	6,0	79	34	24	21
6,02-7,05	8,0	79	34	24	21
7,06-8,05	8,0	79	34	24	21
8,06-9,05	10,0	89	47	35	21
9,06-10,05	10,0	89	47	35	21
10,06-11,05	12,0	102	55	40	21
11,06-12,05	12,0	102	55	40	21
12,06-13,05	14,0	107	60	43	21
13,06-14,05	14,0	107	60	43	21
14,06-15,05	16,0	115	65	45	21
15,06-16,05	16,0	115	65	45	21



=2BR5IK

Abmessungen					WG
d1 (±0,003)	d2	l1	l2	l3	
5,00-6,01	6,0	91	53	43	21
6,02-7,05	8,0	91	53	43	21
7,06-8,05	8,0	91	53	43	21
8,06-9,05	10,0	103	61	49	21
9,06-10,05	10,0	103	61	49	21
10,06-11,05	12,0	118	71	56	21
11,06-12,05	12,0	118	71	56	21
12,06-13,05	14,0	124	77	60	21
13,06-14,05	14,0	124	77	60	21
14,06-15,05	16,0	133	83	63	21
15,06-16,05	16,0	133	83	63	21



Ausführung
Spitzenanschliff: Sonderanschliff
Spitzenwinkel: 140°
Seitenspanwinkel: 30°
Kerndicke: verstärkt
Nutenform: spezielle
Spankammergeometrie